

Method for manufacturing brushware such as brushes, paint brushes, brooms or the like.

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Cited documents:

- US4486109 (A)
- US2652580 (A)
- EP0109664 (A2)
- US1847495 (A)
- US3140499 (A)

Abstract of EP 0189816 (B1)

1. Process for producing brushware, such as brushes, paintbrushes, brooms, etc., comprising a bristle carrier and bristle bundles made from a thermoplastic material fixed thereto, in which the ends of the bundle used for fixing are melted and shaped to a solid, bolt-like lug to be connected to the bristle carrier, characterized in that the material needed for the shaping of the lug (5) is made available by following up the bristle bundle in accordance with the melting advance and that simultaneously or subsequently onto the bolt is shaped a contour (6) used for the detachable fixing to the bristle carrier (10) and that a corresponding contour (19, 14) is provided on or in connection with the bristle carrier (10).

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